Other Precision Tools from Central "Your Automotive Measuring People"

Micrometers

Rod & Tubular Types

Inside

Outside

Depth

Sets

Dial Indicators & Test Sets

Magnetic Bases

Machinists Tools

Dial Calipers

Electronic Digital Calipers

Torque Wrenches

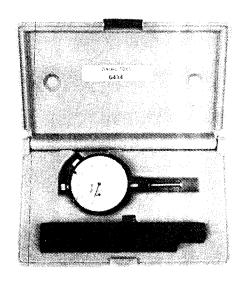
Write for Catalog

Central Tools, Inc.

456 Weilington Avenue Cranston, Rhode Island 02910

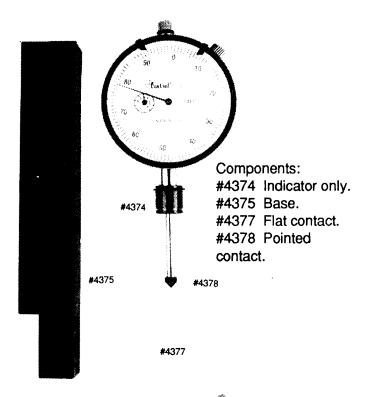


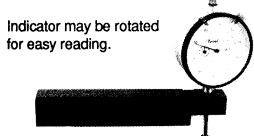
No. 6434



Sleeve Height and Counterbore Gage

Components of No. 6434



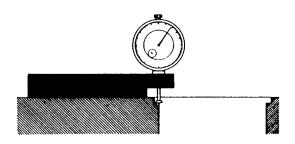




Pointed contact included for sleeves with coining bead.

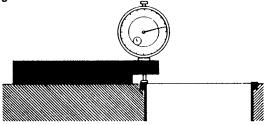
INSTRUCTIONS

1. Place indicator in base and lock set screw lightly.



Measuring counterbore.

- 2. For measuring counterbore use the flat contact. For sleeves with coining beads use the pointed contact.
- 3. Place gage on a flat surface and set the indicator to zero by rotating the bezel.
- 4. With the deck perfectly clean a measurement can be taken directly to the counterbore shoulder and then to the protusion height of the sleeve.



Measuring sleeve height.

5. For blocks with open water jackets the indicator may be reversed in the base, from the position shown. In this manner cylinders up to 51/2" can be straddled to check both sleeve height and counterbore depth.